

**DIRECTIONS:** Mix 10 parts of BASE to 1 parts of CATALYST by WEIGHT. Example: A small batch would be 100 grams of base plus 10 grams of catalyst for a total of 110 grams. Stir thoroughly until color is uniform. Working time is about 30 minutes. Set time is about five to six hours. Full cure is three days. Avoid introducing air during mixing. No need to vacuum de-air.

**STORAGE:** Store below 90°F. Keep containers closed.

**CAUTION!:** Avoid eye and skin contact. Do not handle contact lenses with product on hands. Avoid breathing vapor. IN CASE OF EYE CONTACT, flush eyes with water for 15 minutes. IN CASE OF SKIN CONTACT, wash off with soap and water. Obtain medical attention if irritation occurs. Clean clothing with soap and water. IN CASE OF INHALATION ILL EFFECTS, remove to fresh air. Obtain medical attention if effects persist. Raw Product can form formaldehyde vapors in the presence of air. Formaldehyde is a potential cancer hazard and a skin and respiratory sensitizer. Fully cured product is non-hazardous. KEEP OUT OF THE REACH OF CHILDREN! REFER to MSDS for more information.

**CONTAINS:** Poly (dimethyl) siloxane, fillers.

**FOR INDUSTRIAL USE ONLY.** Do not use for drug or medical device applications.